

Figure 1

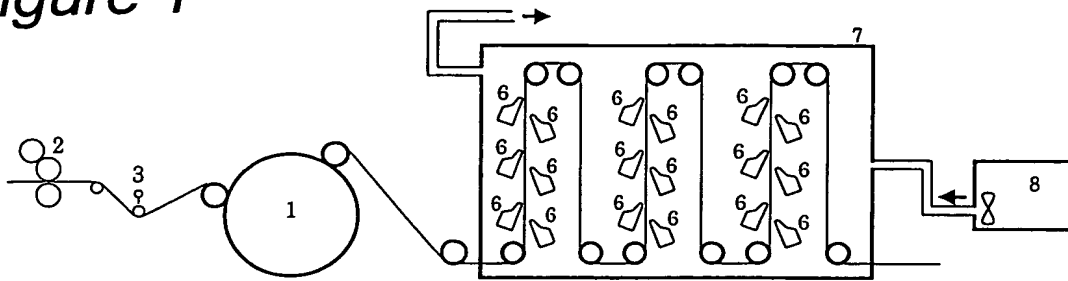


Figure 2

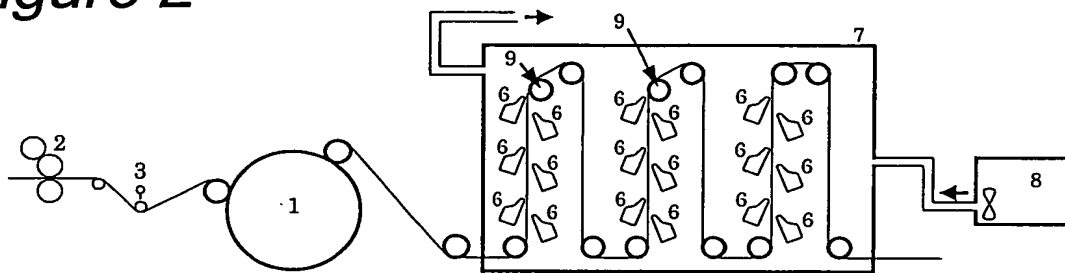
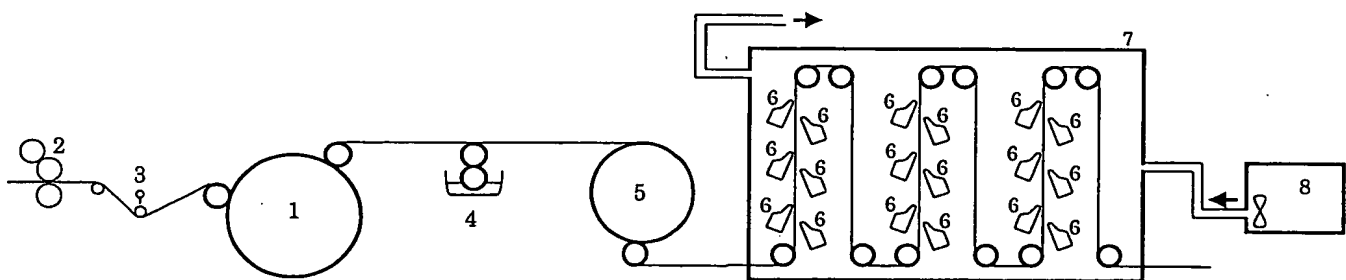


Figure 3



1. casting drum
2. coater head (coating section)
3. gelling solution applicator
4. reverse face water applicator
5. cylinder dryer
6. air nozzle
7. conditioned chamber
8. blower
9. expander roll